



BLACK (BK) BLACK

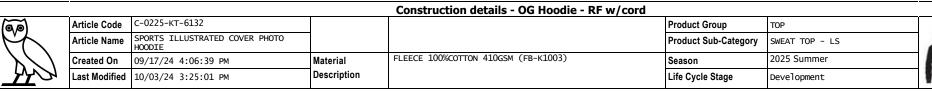
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SIZES

				Bill of Material							Version 1	
(@\@)		Article Code C-0225-KT-6132					Product Group	TO	Р			
4		Article Name SPORTS ILLUSTRATED COVER PHOTO HOODIE							EAT TOP - LS		R	
		Created On 09/17/24 4:06:39 PM	Material					20	25 Summer		F -20	
<u> </u>	<u>7</u> 1	Last Modified 10/03/24 3:25:01 PM	Description				Life Cycle Stage	De	velopment			
Part		Material		Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK Black	
Fabric					I	I						
	FLEE((FB-K	CE 100%COTTON 410GSM (1003)	BODY/HO	OD/SLV/HALF MOON/ POCKET BAG PALM	0	Meter	MINI OG FLEECE		VTK5946- 1B	None	•	
	(FB-K	00% COTTON JERSEY, 190GSM (508) BDSS22P0921018T00D LE JERSEY 20s	POCKETB	AG KNUCKLE SIDE/BACK NECK TAPE		Meter Meter				None	3	
	(FB-K	IIB COTTON /LYCRA (1066) HT TBD	BODY BAN	BODY BAND/ CUFFS						None	•	
Trims												
	(TR-S	STICKER- 1" X 2.5" T114) SE PRINT WITH THERMAL PRINTER			2	Each	All vendors must use a thermal printer. They cannot use an "ink jet printer".			None	3	
		VCORD FLAT 3/8" BARTACK PR190)			1	Each	DTM BODY, HEATHER DRAWCORD ON HEATHER BODY			None)	
	(LT110 White	ABEL - APPAREL 0) Satin ground, Black text Content, and Care Instructions may vary by style.			1	Each	BODT	Vendor Sourced		None)	
	5mm ((TR-T	GROSGRAIN RIBBON LOOP V140) HANGTAG ATTACHMENT			1	Each		Vendor Sourced		None	3	
	(LT13	-AWAY COO TAB: OVOF21_217_T 8) ITRY OF ORIGIN TAB			1	Each		Reca Mainetti Asia Ltd.	OVOF21_ 217_T	None	3	
	(PK10 Clear sticke	Plastic, with suffocation warning on back, UPC r placement on bottom right corner of bag.				Each		Vendor Sourced		None)	
	(TR-L	2023 One Side Main Label T247) REF: LBOVO172			0	Each		Reca Mainetti Asia Ltd.	LBOVO17 2	None		

						Bill of Material									Version 1
(a,e)								Product Group		ТОР					
164		Article Name	SPORTS ILLUSTRATED COVER PHOTO HOODIE				Ī	Product Sub-Cat	egory	SWEAT TOP - LS					
//	. \	Created On	09/17/24 4:06:39 PM	Mate	rial	FLEECE 100%COTTON 410GSM (FB-K1003)				Season	2025 Summer			· · · · · · · · · · · · · · · · · · ·	
<u> </u>	9	Last Modified	10/03/24 3:25:01 PM	Desc	ription					Life Cycle Stage		Development			
Part	Material				Placement			UC	OM.	Comments	Supplier		Supplier Ref.		BK Black
	(TR-H	2023 Booklet IG142) e code: HTOV						Ead	ch		Reca Mainetti Asia Ltd.		1A		one
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175								ch	Reca Mainett Asia Lt		tti			one
Graphics															
	TBD - (HT-1	SEE ARTWO 02)	RK FILE					Ead	ch					N	one

				Mater	ial Image Sheet				Version 1	
(@\@)	Article Code	C-0225-KT-6132			-	Product Group	TOP			
	Article Name	SPORTS ILLUSTRATED COVER PHOTO HOODIE]			Product Sub-Category	SWEAT TOP - L	_S	200	
	Created On	09/17/24 4:06:39 PM	Material	FLEECE 100%COTTON 41	.0GSM (FB-K1003)	Season	2025 Summer		E - 70	
	Last Modified	10/03/24 3:25:01 PM	Description			Life Cycle Stage	Development			
The second secon	Avolitelar CHJ CARD	STYLE # PRODUCT THE COLORS	Taxx	andor Col CAAD Col Col Carlos Col CAAD Col Carlos Col CAAD Col Carlos Carlos Col Carlos Ca	CCTOBER'S VERY OWN. WHO, COUTOM CORON TO COUTOM CORON TRANSPORT ALL CORON TRANSPORT ALL CORON TO COUTOM	Cod. GAT 5m	n	Window General Annual A	10 V V V V V V V V V V V V V V V V V V V	
FB	-K508	TR-ST114	Т	R-DR190	LT110	TR-TV140		LT138	3	
	0% COTTON 7, 190GSM	UPC STICKER- 1" X 2.5"		ORD FLAT 3/8" BARTACK	CC LABEL - APPAREL	5mm GROSGRAIN LOOP	RIBBON	TEAR-AWAY C OVOF21_2		
		FOLD FOLD FOLD FOLD OCTOBER'S VERY OWN COST CAST CONTROLS END FOLDS WHITE COLOURNAY WHITE GROUND BLACK		And the second control of the second control	ADOMINAL SIZES ADOMINAL SIZES XS S M L XI Alteractic 0.3757 WHITE COLOUNDAY WHITE COLOUND BLACK					
Р	K101	TR-LT247	Т	R-HG142	TR-LT246					
POLY BAC	G - GENERIC	OVO 2023 One Side Main Label	OVO 2023	Booklet Hangtag	OVO 2023 Alpha Sizing Tab					







Comments

HOOD

1 piece hood with self lining. Fold at CF edge. Dart at CB, join with #512 mock safety stitch. CF of hood overlapping at the neck 3/4", left over right.

SN topstitch at front edge to make channel for drawcord. Gromment or button hole exits for drawcord at exterior of hood CF casing.

Drawcord ends: knotted. Cord tacked at the inside top of the hood so cord cannot be pulled out.

Self and lining chain tacked at the top of the head at CB dart seams.

NECK SEAM

Hood join to body with #512 mock safety stitch. Inside back neck cleanfinished with self taping. SN topstitch at taping edges. SN topstitch, 1/4" in, visible at back and front neck

SHOULDER SEAM Set forward on body. Join with #512 mock safety stitch. 1/4" 2N C/S straddling seam.

ARMHOLE SEAM Join with #512 mock safety stitch. 1/4" 2N C/S straddling seam.

SLEEVE INSEAM Join with #512 mock safety stitch.

SIDE SEAM

Set forward on body. Join with #512 mock safety stitch. SN edge topstitch on side panel, holding seam allowance.

ON-SEAM POCKET

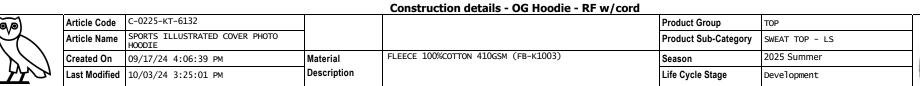
Self fold back facing from front panel. Join to pocket bags with #512 mock safety stitch. SN topstitch at opening, 1/4" in. Bartacks at top and bottom of opening.

Top pocket bag in jersey, bottom pocket bag in self. Bottom of bag finished into the bottom band seam.

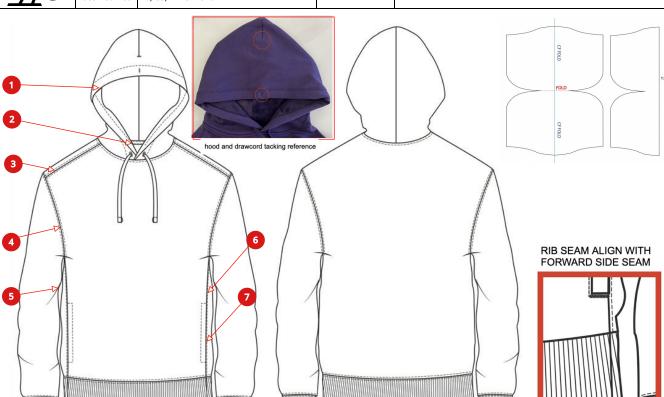
CUFF OPENING Folded rib band. Join to sleeve or bottom openings with #512

mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.

BODY BAND Folded rib band. Join to bottom opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing. ENSURE THE TWO RIB SEAMS ALIGN WITH SIDE SEAM Set forward on







body

Measurement Sheet- OG Hoodie - RF All Measurements are in Inches Version 1 C-0225-KT-6132 Article Code Product Group TOP Product Sub-Article Name SWEAT TOP - LS

SPORTS ILLUSTRATED COVER PHOTO HOODIE FLEECE 100%COTTON 410GSM (FB-K1003) 2025 Summer Created On 09/17/24 4:06:39 PM Material Season Description Last Modified 10/03/24 3:25:01 PM Life Cycle Stage Development

<u> </u>	20, 03, 21 312	.5.02		•							g-							
POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL						
! A201	Front body length from HPS : Top	1/2	1/2	NA	26	26 1/2	27	27 1/2	28	29	30	31						
! H101	Neck width :: SEAM TO SEAM	1/4	1/4	NA	9	9	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2						
! H201	Front neck drop from HPS : Crew	1/8	1/8	NA	3 1/8	3 1/8	3 3/16	3 1/4	3 5/16	3 7/16	3 9/16	3 11/16						
H301	Back neck drop from HPS Crew	1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16						
! D102	Shoulder slope :: from HPS	1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16						
D103	Shoulder displacement to front	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4						
! D101	Shoulder width :measured on CB body	3/8	3/8	NA	18 3/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4	24 3/4						
! B301	Across: Chest : at mid. armhole	1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2						
! B201	Across Back : at mid. armhole	1/4	1/4	NA	16 3/4	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4						
! B101	Chest width :1" below armhole	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2						
! C102	Bottom width : 1" above band seam	1/2	1/2	NA	18	19	20	21	22	23 1/2	25	26 1/2						
! C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24						
! E101	Armhole Straight :: measured straight	1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8						
! G101	Bicep width:1" below armhole	1/4	1/4	NA	9 1/4	9 1/2	9 3/4	10	10 1/4	10 9/16	10 7/8	11 3/16						
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	NA	33 1/4	34	34 3/4	35 1/2	36 1/4	37 1/4	38 1/4	39 1/4						
! G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16						
! G103	L/Sleeve :: 1" above cuff seam	1/8	1/8	NA	5 7/16	5 5/8	5 13/16	6	6 3/16	6 7/16	6 11/16	6 15/16						
F701	Sleeve Cuff Band Height	1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4						
A703	Body Band Height	1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4						
H708	Hood casing width :: at CF	1/8	1/8	NA	1	1	1	1	1	1	1	1						
! H703	Hood width :: at 5" Below Top Edge	1/4	1/4	NA	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12						
! H701	Hood height at CF	1/4	1/4	NA	14 3/4	15	15	15 1/2	15 1/2	16	16	16						
H702	Hood height at HPS	1/4	1/4	NA	13 1/4	13 1/2	13 1/2	14	14	14 1/2	14 1/2	14 1/2						
! H709	drawcord length : Hood	1/2	1/2	NA	41	41	41	42	42	43	43	43						
H710	Hood drawcord exit pos. fr neck	1/8	1/8	NA	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4						
B401	Side seam forward position from fold	1/8	1/8	NA	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	2 1/8	2 3/8	2 1/2						
! N201	On seam pocket opening length	1/4	1/4	NA	5 3/4	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4						
N202	On seam opening topstitch width	1/8	1/8	NA	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4						
N206	On seam pocket position up from band seam	1/4	1/4	NA	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 7/8	3 1/8	3 1/4						
N212	On seam pocket bag width at bottom	1/4	1/4	NA	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4						
H606	Neck binding width	1/8	1/8	NA	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8						
! H404	Minimum Neck Stretch	1/2	0	NA	24	24	24	24	24	24	24	24						

Comments

REFERENCE: UPDATED 2023 STUSSY hoodie fit (length, shoulder, bottom band width) + OG pkts *added DC

		М	All Meas	Version 1									
(QP)	Article Code	C-0225-KT-6132			Product Group	ТОР							
M		SPORTS ILLUSTRATED COVER PHOTO HOODIE	Material Description		Product Sub-	SWEAT TOP - LS	A R						
	Created On	09/17/24 4:06:39 PM		FLEECE 100%COTTON 410GSM (FB-K1003)	Season	2025 Summer Development							
- FA-07	Last Modified	10/03/24 3:25:01 PM			Life Cycle Stage								
1. add a half m	1. add a half moon facing at back neck for the new main label												